

Otamendi 530 (C1405BRH) Buenos Aires - Argentina Te: (5411) 4958 2884

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## 939516 Motoc.LG SCROLL SQ049YAA- 4 HP-10370fr



MODEL: SR049YAA



## (Preliminary)



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# 1.Specification

## 1.1 Compressor

1	Compressor Model Name	SR049YAA
2	Compressor Type	Hermetic Motor Compressor
3	Compression Type	Scroll Type
4	Displacement	69.2 cm <sup>3</sup> / rev
5	Refrigerant	R22
6	Safety Approval	CCC
7	Oil / Oil Charging Amount	4GSI or NM56 / 1,800 cc
8	Nitrogen Gas Holding Pressure	$0.4 \pm 0.2 \text{ kg/cm}^2\text{G}$
9	Paint	Black Color Paint
10	Net Weight (Including Oil, reference)	33 kg
11	Suction Tube I.D	Ø 22.4 ± 0.1 mm
12	Discharge Tube I.D	Ø 12.8 ± 0.1 mm

#### 1.2 Motor

Motor Type / Starting Type	Three Phase Induction Motor		
Pole / Rated Output	2 Pole / 3400 watts		
Power Source	3 Ph - 380/420volt - 50 Hz		
Rated Revolution	2900 rpm		
Insulation Class		B Class	
Winding Resistance	U - V	3.15 ± 7% ohm	
( at 25 °C )	V - W	$3.08 \pm 7\%$ ohm	
( at 23 °C )	W - U	3.19 ± 7% ohm	

# 1.3 Safety Device

Pressure Relief	Operation Range	_ Internal type
Valve (Pressure Diff.)	29.0~34.0kgf/cm²G	





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#### 1.4 Performance

		at 380 volt	at 420 volt
Cooling Capacity (±5%)	[BTU/h]	41,500	41,500
	[ kcal/h]	10,459	10,459
Power Input ( ±5%)	[ watts]	3,807	3,807
EER (±5%)	[ BTU/wh]	10.9	10.9
Running Current	[A]	6.0	6.0
Sound Level	[ dB(A)]	76 max	
Vibration	[micron]	50 max.	
Locked Rotor Ampere	[A]	45	54

#### \* ) Performance Data measured after 24hours run-in

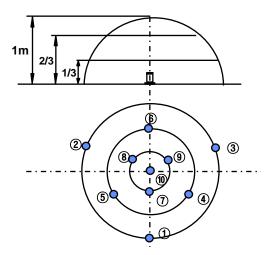
Starting Condition	Specification	Balance Pressure Condition
at Normal Condition	start at 90% of Rated Voltage(V2) ( 342 Volt )	$Ps / Pd = 10.0 / 10.0 \text{ kg/cm}^2G$
at Overload Condition	start at 95% of Rated Voltage(V2) (361 Volt )	$Ps / Pd = 11.0 / 11.0 \text{ kg/cm}^2G$

#### **\*** ) Others Rating Conditions

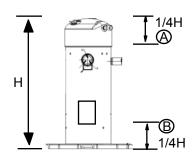
Liquid Temp. Return Gas Temp.: 18.3 °C (65 °F) : 46.1 °C ( 115 °F)

> Ambient Temp. : 35.0 °C ( 95 °F)

#### Noise & Vibration Measuring Points



Compressor sound is measured according to ANSI/ARI 530-89 standard.



 Compressor vibration is measured by a vibration meter which is contacted compressor body's (A), (B)





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#### 1.5 Others

Leak Tight Pressure		28	kg/cm <sup>2</sup> G
Hydrostatic Strength	High Pressure Side	130	kg/cm <sup>2</sup> G
Pressure	Lower Pressure Side	65	kg/cm <sup>2</sup> G
Insulation Resistance (with 500V D.C Mega Tester)		50 N	MΩ Min.
Withstand Voltage		2,200 V- 1 sec. Leakage Current is less than 5 mA.	
Residual Moisture / Residual Impurities		200 mg Ma	x. / 80 mg Max.

# 1.6 Electrical Component

-Not Fixed

## 2.Delivered Parts List

-Not Fixed

Catálogo Completo Into







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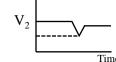
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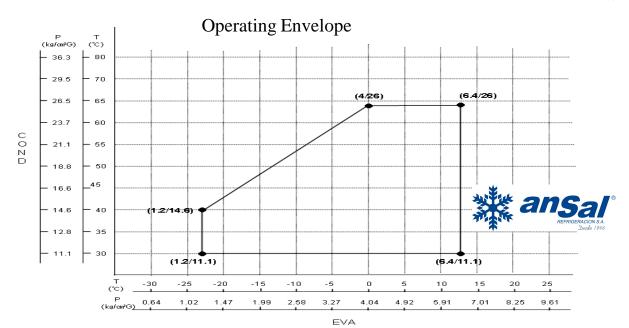
# 3. Operating Limit

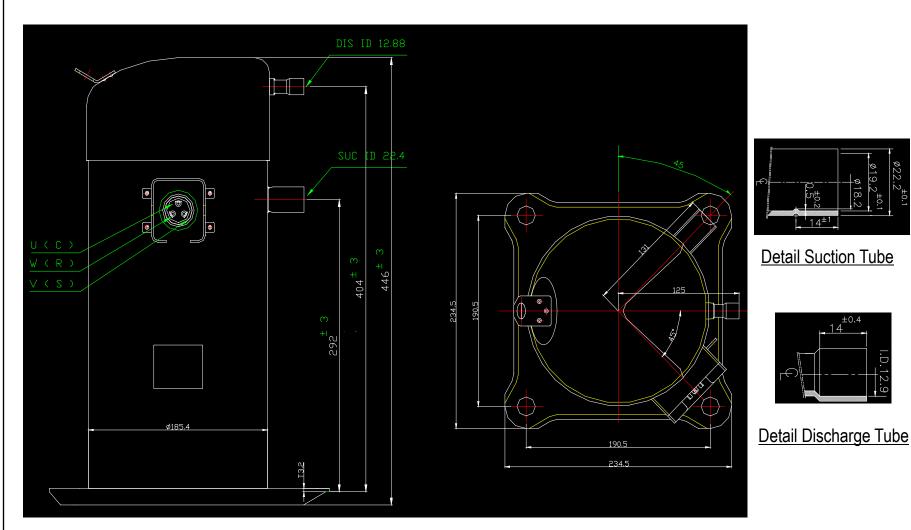
Discharge Pressure	[ kg / cm <sup>2</sup> G ]	11 ~ 26
Suction Pressure	$[ kg / cm^2G ]$	3.0 ~ 6.4
Motor Coil Temp.	[ °C ]	135 Max.
Discharge Temp.	[ °C ]	130 Max.

Refrigerant Charge Limit	5,400g Max.		
Continuous Flood Back	Continuous Flood Back before the compressor should not be more than 10% of the total circulation quantity of refrigerant.		
On/Off Interval & Cycles	On / Off = 3 Minutes / 3 Minutes 20,000 Cycles or less		
Voltage Range	Rated Voltage (V2) <sup>1)</sup> ±10 %		
Frequency Range	Rated Frequency ± 2 %		
Compression Ratio in Operating	The Compression ratio in operating shall be 6.7 or less, except 3 minutes starting period.		
Pressure Difference at Starting	When starting, discharge pressure is balanced with suction pressure.		
Inclination in Operation	The allowable tilt of the compressor in operation shall be 3 ° or less		
Earth Connection	Use compressor with grounded system only.		

 $<sup>^{1)}\</sup>mathrm{V}_{2}$  means minimum voltage measured between pins of hermetic terminal at the compressor starts.







#### **NOTES**

1. PAINTING: BLACK PAINT (ELECTRO DEPOSITION)

2. OIL : SUNISO 4GSI OR EQUIVALENT 1800 cc CHARGED

3. NITROGEN CHARGED AFTER DEHYDRATION

